

## **DECOTEX GLOW IN THE DARK APPLICATION INSTRUCTIONS:**

- 1 Heating Temperature: **150-160** degree Celcius
- 2 Pressure & Time: **8-10** seconds with Medium pressure.
- 3 Washing Temperature: under 40 degree Celcius
- 4 Application Instruction:
  - Cutting Application: plotter cut, die cut, or laser cut
    - Plotter cut letters, numbers or designs on hot melt layer
    - Remove unwanted area and go to Heat Press application process
  - Heat Press Application
    - Press at the above heating temperature for **10-15** seconds from top pet protective film with Medium pressure
    - Lift up press.
    - Give it a cooling time of **10-15** seconds and then peel off top pet protective layer
- 5 Care Guide
  - Turn garment inside out, machine wash.
  - Cool/warm water temperature, line dry
- 6 Washing Test Results: After **5** cycles (30 minutes per cycle and natural line-dry clothes before another before another cycle.) Under **40** degrees Celcius; no excessive change in adhesion, appearance, and color

## **DECOTEX REFLECTIVE SILVER (WITHOUT ADHESIVE) APPLICATION INSTRUCTIONS:**

- 1 Heating Temperature: **150 ~ 160** degree Celcius
- 2 Pressure & Time: **10~12** seconds with Medium pressure.
- 3 Washing Temperature: under 60 degree Celcius
- 4 Application Instruction:
  - Printing and Cutting Instruction: Plotter cut, die cut, or laser cut
    - Remove protective film from hot melt before plotter cutting material
    - Plotter cut letters, numbers, or designs on hot melt layers
    - Remove unwanted area with what is printed.
  - Heat Press Instruction
    - Press at the above heating temperature for 10-12 seconds from top pet protective film with recommendable Heavy pressure
    - Lift up press
    - Give it a cooling time of 5-8 seconds and then peel off top pet protective layer.
- 5 Care Guide
  - Turn garment inside out, machine wash.
  - Cool/warm water temperature, line dry
- 6 Washing Test Results: After **25** cycles (30 minutes per cycle and natural line-dry clothes before another cycle.) Under **60** degrees Celcius; no excessive change in adhesion, appearance, and color

## **DECOTEX CAD SUBLIBLOCK APPLICATION INSTRUCTIONS:**

- 1 Heating Temperature: **150 - 160** degree Celcius
- 2 Pressure & Time: **10-12** seconds with Medium pressure
- 3 Washing Temperature: under 40 degree Celcius
- 4 Application Instruction:
  - Cutting Application: plotter cut, die cut, or laser cut
    - Remove protective film from hot melt before plotter cutting material
    - Plotter cut letters, numbers or designs on hot melt layer
    - Remove unwanted area and go to Heat Press application process.
  - Heat Press Application
    - Press at the above heating temperature for 10-12 seconds from top pet protective film with Medium pressure
    - Lift up press.
    - Cold peel (Give it a cooling time of 10-15 seonds before reamoving TOP PET film.)
- 5 Care Guide
  - Turn garment inside out, machine wash.
  - Cool/warm water temperature, line dry
- 6 Washing Test Results: After **10** cycles (30 minutes per cycle and natural line-dry clothes before another cycle.) Under 40 degrees Celcius; no excessive change in adhesion, appearance, and color