

# DECOTEX

QUALITY HEAT TRANSFER FILMS

## DECOTEX PVC APPLICATION INSTRUCTIONS:

- 1 Heating Temperature: **160** degree Celcius (Neon Color: 150 degree Celcius)
- 2 Pressure & Time: **10-15** seconds with Firm pressure
- 3 Washing Temperature: under 40 degree Celsius
- 4 Application Instruction:
  - Cutting Application: plotter cut, die cut, or laser cut
    - Plotter cut letters, numbers, or designs on hot melt layer
    - Remove unwanted area and go to Heat Press Application process.
  - Heat Press Application:
    - Press at the above heating temperature for 10-15 seconds from top pet protective film with Firm pressure
    - Lift up press
    - Give it a cooling time of 10-15 seconds (cold peel), peel off top pet protective layer
- 5 Care Guide
  - Turn garment inside out, machine wash.
  - Cool/warm water temperature, line dry
- 6 Washing Test Results: After **10** cycles (30 minutes per cycle and natural line-dry clothes before another cycle.) Under **40** degrees Celcius; no excessive change in adhesion, appearance, and color