

# **DECOTEX**

QUALITY HEAT TRANSFER FILMS

## **DECOTEX FLOCK APPLICATION INSTRUCTIONS:**

- 1 Heating Temperature: around **160** degree Celcius
- 2 Pressure & Time: around **10-15** seconds with Medium pressure
- 3 Washing Temperature: under 40 degree Celsius
- 4 Application Instruction:
  - Cutting Application: plotter cut, die cut, or laser cut
    - Plotter cut letters, numbers, or designs on hot melt layer.
    - Remove unwanted area and go to Heat Press Application process.
  - Heat Press Application:
    - Press at the above heating temperature for **10~15** seconds from top pet protective film with Medium pressure
    - Lift up press.
    - Give it a cooling time of **10~15** seconds and then, peel off top pet protective layer
- 5 Care Guide
  - Turn garment inside out, machine wash.
  - Cool/warm water temperature, line dry
- 6 Washing Test Results: After **5** cycles (30 minutes per cycle and natural line-dry clothes before another cycle.) Under **40** degrees Celcius; no excessive change in adhesion, appearance, and color