

DECOTEX

QUALITY HEAT TRANSFER FILMS

DECOTEX 3D FLEX PATTERN APPLICATION INSTRUCTIONS:

- 1 Heating Temperature: **150 - 160** degree Celcius
- 2 Pressure & Time: **10-12** seconds with Medium pressure
- 3 Washing Temperature: under 40 degree Celcius
- 4 Application Instruction:
 - Cutting Application: plotter cut, die cut, or laser cut
 - Remove protective film from hot melt before plotter cutting material.
 - Plotter cut letters, numbers or designs on hot melt layer
 - Remove unwanted area and go to Heat Press application process.
 - Heat Press Application
 - Press at the above heating temperature for 10-12seconds from top pet protective film with Medium pressure
 - Lift up press.
 - Warm peel
- 5 Care Guide
 - Turn garment inside out, machine wash.
 - Cool/warm water temperature, line dry
- 6 Washing Test Results: After 10 cycles (30 minutes per cycle and natural line-dry clothes before another cycle.) Under **40** degrees Celcius; no excessive change in adhesion, appearance, and color